

What is claimed is:

1. A liquid crystal display device comprising:

a liquid crystal display element in which a liquid crystal material is interposed between two opposed insulating substrates;

a case body disposed in a back side of the liquid crystal display element and supporting the liquid crystal display element;

an LCD cover disposed in a display surface side of the liquid crystal display element, having an opening portion in a display region, and accommodating the liquid crystal display element by integrating with the case body through a fitting portion; and

a cushion material arranged in the case body in a frame-like form and holding the liquid crystal display element by fitting it into the frame;

in which the cushion material is constituted such that the fitting portion between the case body and the LCD cover is oppressed by the fact that the liquid crystal display element is fitted into the cushion material, thereby strengthening the fitting.

2. A liquid crystal display device set forth in claim 1, wherein in that the cushion material is formed by using a material excellent in its elastic coefficient and having a high friction factor.

3. A liquid crystal display device comprising:

a liquid crystal display element in which a liquid crystal material is interposed between two opposed insulating substrates;

a case body disposed in a back side of the liquid crystal display element and supporting the liquid crystal display element;

an LCD cover disposed in a display surface side of the liquid crystal display element, having an opening portion in a display region, and accommodating the liquid crystal display element by integrating with the case body through a fitting portion;

mechanism parts (hinges) fixed to the case body and supporting the case body accommodating the liquid crystal display element and integrated therewith and the LCD cover in a rotatable state; and

pawl portions provided in the LCD cover and capable of engaging with the hinges.

4. A liquid crystal display device comprising:

a liquid crystal display element in which a liquid crystal material is interposed between two opposed insulating substrates;

a case body disposed in a back side of the liquid crystal display element and supporting the liquid crystal display element;

an LCD cover disposed in a display surface side of the liquid crystal display element, having an opening portion in a display region, and accommodating the liquid crystal display element by integrating with the case body through a fitting portion;

mechanism parts (hinges) supporting the case body accommodating the liquid crystal display element and integrated therewith and the LCD cover in a rotatable state; and

pawl portions provided in the LCD cover in portions where the hinges are mounted, and fixed to the case body together with the hinges by a bolt and the like.

5. A liquid crystal display device set forth in claim 4, wherein the LCD cover and the case body are constituted such that the hinge can be mounted after the LCD cover and the case body have been integrated.